

PRODUCT CODE: 0420010500604R0300

PIR insulated Core Sandwich Panel

# Glasbord® with Surfaseal® Sandwich Panel with PIR Insulation

## **PRODUCT**

Hygispan Glasbord® Panel with Surfaseal® which is backed with PIR insulated core material.



### SURFASEAL® FINISH

Surfaseal® Is a unique surface treatment that, when compared to ordinary FRP, exhibits up to 10 times cleanability, 6 times the stain resistance and 2 times the abrasion resistance.

## **PURPOSE**

Hygispan PIR Glasbord® Panel with Surfaseal® are designed for interior wall finishes where a sanitary easy to clean panel is desired.

\* ADDITIONAL COLORS ARE AVAILABLE BY QUOTATIONR REQUIREMENT

Design Properties				
FRP SURFACE THICKNESS	FRP SURFACE COLOR	PIR PANEL Available width	STEEL SKIN INFORMATION	PIR PANEL FRONT & BACK SKIN THICKNESS
Glasboard with Surfaseal Front: 1.90mm Smooth	WHITE*	1.1m X Custom length	Front & Back Skin: Prepainted Galvanized Steel	Front Skin: 0.6mm Steel
Glasboard with Surfaseal Back: N/A		1.0m X Custom length		Back Skin: 0.4mm Steel

Property	Value
Insulation K Value	0.022 W/mK
Steel Faces Yield Strength	min. 220 N/mm <sup>2</sup>
Operating temperature range	-40°C ~ +55°C

Property	Front Value	Back Value	Test Method
Flexural Strength Surface [ MPa ]			
	122	N/A	ASTM - D790
Flexural Modulus Surface [ MPa ]			
	8363	N/A	ASTM - D790
Tensile Strength Surface [ MPa ]			
	48	N/A	ASTM - D638
Tensile Modulus Surface [ MPa ]			
	10,342	N/A	ASTM - D638
Barcol Hardness Surface			
	45	N/A	ASTM - D2583
IZOD Impact Surface [ J-mm ]			
	0.75	N/A	ASTM - D256

Property	Front Value	Back Value	Test Method
Gardner impact Strength Surface [ J ]	4.5	N/A	ASTM - D5420
Surface Burning characteristics	CLASS C	N/A	ASTM - E84
Taber Abrasion resistance Surface [% max	0.038	N/A	Taber Test
Wt. Loss]			

Thermal Performance					
U Value (W/m²k)	0.406	0.275	0.22	0.146	0.11
R Value (m²k/W)	2.465	3.636	4.545	6.818	9.09
Core Thickness (mm)	50	80	100	150	200

#### STORAGE REQUIREMENTS

Hygispan should be stored indoors, sheets should be stacked flat and not in direct contact with the floor.

### **CLEANABILITY TESTING**

If Glasbord® Panel with Surfaseal® are heavily soiled, the Glasbord® Panel exhibits up to 10 times more cleanability per MacBeth computer Colorimeter.

Stain resistance test: prolonged direct contact to concentrated ammonia based cleaner exhibited no color change per Macbeth Color Colorimeter.

#### **LIMITATIONS**

Near heat source: Hygispan will discolor / debond when installed behind or near any heat source such as cookers, ovens and deep fryers. Do not install near a heat source.

Uneven Floors: Uneven Floors may result in poorly locking panels and other issues.

Hygispan thickness Tolerance			
Nominal thickness	Tolerance		
<=100mm	+- 2mm		
>100mm	+- %2mm		
Panel Tolerance			
Nominal	Tolerance		
Width	+- 5mm		
Length	+-10mm		

Certification and Compliance		
USDA/FSIS	Surface meets USDA/FSIS requirements	
ASTM - D3273 and ASTM - D3274	Surface does not support mold or mildew	
ASTM - E84	Surface meets minimum requirements of major maodel building codes for Class C interior wall and ceiling finishes of smoke developed <=450 AS per ASTM - E84	
HACCP Certified	Glasbord® Panels are suitable for use in food and beverage facilities that operate in accordance with a HACCP based food safety program.*	
Greenguard	Surface has earned Greenguard indoor air quality certification Certificate #15955-410	

<sup>\*</sup>Orientation of embosssed panels must be installed/ run vertically for any areas that require a sanitary finish under HACCP certification.











